

# Full Length Die 1 1/4 - Full Length Die 450/400 NE 3"

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 450/400 NE 3"](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013052
- Mfr. No.: 3535611
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

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# Full Length Die 1 1/4 Full Length Die 450/400 NE 3" Safety Instruction Guide

## Introduction

Thank you for choosing the Full Length Die 1 1/4 Full Length Die 450/400 NE 3". This guide provides essential safety instructions and information to ensure the proper use of the product. Please read this manual carefully before using the die to ensure safe and effective operation.

## General Safety Guidelines

- Ensure that the die is used only for its intended purpose of sizing cartridge cases.
- Always wear appropriate safety gear, including eye protection, when operating the die.
- Keep the work area clean and welllit to avoid accidents.
- Store the die in a dry place when not in use to prevent rust and damage.
- Follow all local laws and regulations regarding the handling and use of reloading equipment.

## Specific Safety Precautions for Use

- Check the die for any visible damage before each use. Do not use if damaged.
- Ensure that the die is securely attached to the press before operating.
- Avoid wearing loose clothing or jewelry that may get caught in the machinery.
- Do not exceed the recommended load limits for the die.
- Always keep hands and body parts away from moving parts during operation.
- If you experience any unusual sounds or resistance while using the die, stop immediately and inspect the equipment.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure that the press is turned off and unplugged.
- Securely attach the die to the press using the lock nut provided. Make sure it is tightened properly.
- Adjust the height of the die according to the instructions provided by the press manufacturer.

### 2. Usage:

- Insert the cartridge case into the die.
- Operate the press to push the cartridge case into the die. Ensure that the neck of the case is properly calibrated.
- After sizing, carefully remove the cartridge case from the die.
- Regularly inspect and maintain the expander and ejector pin for optimal performance.

## Disposal Instructions

- Dispose of any damaged or worn components in accordance with local regulations.
- Do not dispose of the die in household waste. Check with local authorities for proper disposal methods for metal and machinery.
- Recycle materials whenever possible to minimize environmental impact.

## **Contact Information for Further Support**

For any safety inquiries or further assistance regarding this product, please consult the manufacturer's website or contact your local distributor. It is important to have a reliable point of contact for any safety concerns or product-related questions.

## **Conclusion**

By following these safety guidelines and instructions, you can ensure a safe and effective experience while using the Full Length Die 1 1/4 Full Length Die 450/400 NE 3". Always prioritize safety and consult this guide whenever you have questions about the operation of your die. Thank you for your attention to these important safety measures.

# About Us

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