

# Full Length Die 1 1/4 - Full Length Die 6,5x64 Brenneke

[Reloading](#) > [Reloading Dies](#) > [Rifle Dies](#)

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 6,5x64 Brenneke](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013009
- Mfr. No.: 3157611
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

# Table of Contents

- [Startpage](#)
- [Full Length Die 1 1/4 Full Length Die 6,5x64 Brenneke Safety Instructions](#)
- [About Us](#)

# Full Length Die 1 1/4 Full Length Die 6,5x64 Brenneke Safety Instructions

## Introduction

Thank you for purchasing the Full Length Die 1 1/4 Full Length Die 6,5x64 Brenneke. This product is designed for safe and effective resizing of cartridge cases. Please read this safety instruction guide carefully to ensure proper use and to avoid any potential hazards.

## General Safety Guidelines

- Always handle the die with care to prevent injury.
- Ensure that the die is used in accordance with the manufacturer's instructions.
- Keep the die and all related tools out of reach of children and vulnerable individuals.
- Regularly inspect the die for any signs of damage or wear.
- If the die is damaged or not functioning properly, cease use immediately and seek assistance.
- Follow local regulations regarding the use and storage of reloading equipment.

## Specific Safety Precautions for Use

- Ensure that the die is securely mounted in the press before use.
- Always wear appropriate eye protection while using the die.
- Do not exceed the recommended pressure limits for the cartridge being resized.
- Be cautious when handling primers and other components; they can be sensitive to impact or friction.
- Keep your hands and other body parts clear of the die during operation to avoid injury.
- Use only compatible cartridges with this die to prevent jamming or damage.

## Instructions for Installation and Usage

### 1. Installation:

- Clean the area where the die will be mounted.
- Securely attach the die to the reloading press using the lock nut.
- Ensure that the die is aligned correctly with the press.

### 2. Calibration:

- Insert the cartridge case into the die.
- Push the cartridge case into the die until it is fully seated.
- The neck of the case will be calibrated from the inside as it is moved out of the die.

### 3. Using the Die:

- Apply steady pressure to the handle of the press to resize the cartridge case.
- Monitor the operation to ensure that the die is functioning correctly.
- If resistance is felt, stop and check for any obstructions or issues.

### 4. Replacement of Components:

- If necessary, replace the expander or ejector pin by unscrewing the worn component and screwing in the new one.
- Ensure that all components are securely fastened before use.

## **Disposal Instructions**

- Dispose of any damaged or unusable parts in accordance with local regulations.
- Do not throw away components in regular household waste; check for recycling options.
- Ensure that any hazardous materials are disposed of safely to prevent environmental harm.

## **Contact Information for Further Support**

For any questions or concerns regarding the Full Length Die 1 1/4 Full Length Die 6,5x64 Brenneke, please refer to the manual or reach out to the manufacturer for support.

Remember, safety is paramount when using reloading equipment. Always prioritize safe practices and stay informed about potential hazards. Thank you for choosing our product, and we wish you a safe and successful reloading experience.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)