

# Full Length Die 1 1/4 - Full Length Die 6mm BR Rem

[Reloading](#) > [Reloading Dies](#) > [Rifle Dies](#)

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 6mm BR Rem](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2012999
- Mfr. No.: 3088011
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

# Table of Contents

- [Startpage](#)
- [Full Length Die 1 1/4 Safety Instruction Guide](#)
- [About Us](#)

# Full Length Die 1 1/4 Safety Instruction Guide

## Introduction

Thank you for choosing the Full Length Die 1 1/4 for your reloading needs. This guide provides essential safety instructions to ensure safe and effective use of the product in compliance with the EU General Product Safety Regulation (GPSR). Please read this guide thoroughly before using the die.

## General Safety Guidelines

- Ensure that the die is used only for its intended purpose—sizing cartridge cases.
- Keep the die out of reach of children and vulnerable individuals.
- Inspect the die regularly for any signs of wear or damage before use.
- Use proper personal protective equipment (PPE), including safety glasses and gloves, while handling and using the die.
- Store the die in a dry, safe place when not in use to prevent damage and accidents.
- Report any unsafe conditions or accidents related to the die to the relevant authorities.

## Specific Safety Precautions for Use

- **Calibration Safety:** Ensure proper calibration of the die by pushing the cartridge case into the die as instructed. Avoid excessive force, which may lead to injury or damage.
- **Handling of Components:** When replacing spindles, expanders, or ejector pins, ensure the die is disconnected from the press to prevent accidental activation.
- **Locking Mechanism:** Always use the lock nut to secure the die in position before operation to prevent movement during use.
- **Ventilation:** Use the die in a wellventilated area to avoid inhaling any dust or particles generated during the reloading process.
- **Emergency Procedures:** Familiarize yourself with emergency procedures in case of accidents or injuries during use.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure the press is turned off and unplugged.
- Attach the Full Length Die to the press using the provided threads (1 1/4).
- Secure the die in place using the lock nut to prevent movement during operation.

### 2. Usage:

- Insert the cartridge case into the die.
- Apply steady pressure to push the cartridge case into the die for sizing.
- The neck of the case will be calibrated as it exits the die, achieving the correct neck tension.
- If necessary, replace the expander or ejector pin by following the instructions in the manual.

## Disposal Instructions

- Dispose of the die and any damaged components in accordance with local regulations.
- Do not dispose of the die in household waste. Check for recycling options or designated disposal facilities for metal components.

## **Contact Information for Further Support**

For any questions or concerns regarding the Full Length Die 1 1/4, please refer to the product manual or reach out to your local distributor for assistance. Ensure that you have the article number handy for quick reference.

By following these safety instructions and guidelines, you can ensure a safe and efficient reloading experience with the Full Length Die 1 1/4. Thank you for prioritizing safety in your reloading practices.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)