

## Square Deal B Conversion Kits for Pistol Calibers - Dillon Square Deal B (SDB) Conversion Kit 38 Super

[Reloading](#) > [Reloading Presses](#) > [Reloading Press Accessories](#)

Square Deal B Caliber Conversions allow you to change from one caliber to another in minutes. Caliber conversions are available for common straight walled handgun and carbine cartridges from 32 S&W Long through 45 Colt. Conversions include: carbide size die (except .44-40), expander/powder funnel, seat die, crimp die, shellplate locator buttons.

NO IMAGE  
AVAILABLE

### Attributes

- Name: [Dillon Square Deal B \(SDB\) Conversion Kit 38 Super](#)
- Manufacturer: [DILLON](#)
- Product no.: EU2005549
- Mfr. No.: DI20229
- Cartridge: 38 Super
- Delivery weight: 155kg

# Table of Contents

- [Startpage](#)
- [Dillon Square Deal B Conversion Kits for Pistol Calibers Safety Instruction Guide](#)
- [About Us](#)

# Dillon Square Deal B Conversion Kits for Pistol Calibers Safety Instruction Guide

## Introduction

Thank you for choosing the Dillon Square Deal B Conversion Kit for 38 Super. This guide provides essential safety instructions and guidelines to ensure the safe and effective use of your conversion kit. Please read this guide carefully before installation and use.

## General Safety Guidelines

- Always follow the manufacturer's instructions when using the conversion kit.
- Ensure that the conversion kit is compatible with your Dillon Square Deal B reloading press.
- Keep the conversion kit out of reach of children and vulnerable individuals.
- Wear appropriate safety gear, including safety glasses and gloves, when handling reloading equipment.
- Regularly inspect the conversion kit for wear and damage before use.
- Store the conversion kit in a dry, safe place when not in use.

## Specific Safety Precautions for Use

- **Avoid Overloading:** Never exceed the recommended load capacities for your reloading press.
- **Proper Setup:** Ensure that the reloading press is securely mounted and stable before using the conversion kit.
- **Check Components:** Before each use, verify that all components of the conversion kit (size die, expander/powder funnel, seat die, crimp die, shellplate locator buttons) are present and in good condition.
- **Ventilation:** Use the reloading press in a wellventilated area to avoid inhaling dust or fumes from powders and primers.
- **Cleanliness:** Maintain a clean workspace to prevent accidents and ensure safe handling of materials.
- **Follow Local Regulations:** Be aware of and comply with local laws and regulations regarding reloading and the use of ammunition.

## Instructions for Installation and Usage

### Installation Steps

1. **Prepare Your Workspace:** Ensure your workspace is clean, dry, and welllit.
2. **Gather Tools:** Collect necessary tools for installation, including a wrench and any other required tools specified in the Dillon Square Deal B manual.
3. **Remove Existing Components:** If applicable, carefully remove any existing conversion kit components from the Dillon Square Deal B.
4. **Install the Size Die:**
  - Insert the carbide size die into the designated location on the press.
  - Tighten securely according to the manufacturer's specifications.
5. **Install the Expander/Powder Funnel:**
  - Place the expander/powder funnel in the appropriate position.
  - Ensure it is locked in place.
6. **Install the Seat Die:**
  - Insert the seat die and adjust as needed.
  - Secure it according to the manufacturer's instructions.
7. **Install the Crimp Die:**
  - Attach the crimp die, making sure it is properly aligned.
  - Tighten to the specified torque.

#### 8. **Attach Shellplate Locator Buttons:**

- Install the shellplate locator buttons as indicated in the manual.

#### 9. **Final Check:**

- Doublecheck all components to ensure they are installed correctly and securely.

### **Usage Steps**

1. **Prepare Materials:** Gather all necessary materials, including brass cases, powder, primers, and bullets.
2. **Set Up the Press:** Ensure the Dillon Square Deal B is properly set up and ready for operation.
3. **Start Reloading:** Follow the reloading process as outlined in the Dillon Square Deal B manual, ensuring to monitor each step closely.
4. **Monitor Operations:** Keep an eye on the reloading process to catch any potential issues early.
5. **Safety Checks:** Regularly check for any unusual noises or malfunctions during operation.

### **Disposal Instructions**

- Dispose of any unused or expired reloading materials in accordance with local regulations regarding hazardous waste.
- If the conversion kit becomes damaged or is no longer usable, dispose of it responsibly by following local electronic waste guidelines.
- Recycle materials whenever possible to minimize environmental impact.

### **Contact Information for Further Support**

For any safety inquiries or further support, please refer to the manufacturer's website or customer service resources. Ensure that you have the product details available for efficient assistance.

By following this safety instruction guide, you can ensure the safe and effective use of your Dillon Square Deal B Conversion Kit for 38 Super. Always prioritize safety and compliance with local laws and regulations. Thank you for your attention to these important guidelines.

# About Us

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