

SHORT LENGTH WIRE GAUGE DRILLS - TRIUMPH TWIST DRILL CO.

SHORT LENGTH WIRE GAUGE DRILL 22S (0.157") DIAMETER

[Gunsmith Tools](#) > [Power Tools & Accessories](#) > [Drill Bits](#)

U.S. Made

SHORT LENGTH WIRE GAUGE DRILLS The Triumph Twist Drill Co. Short Length Wire Gauge Drills are high-quality tools crafted for professionals and enthusiasts who demand precision and durability in their drilling applications. Designed for tight spaces and detailed tasks, these drills are a reliable choice for gunsmiths and machinists. Key Features: High-Speed Steel (HSS) Construction: Made from durable high-speed steel, these drills deliver excellent wear resistance, heat tolerance, and longevity, even under rigorous use. Short-Length Design: The compact length provides enhanced rigidity, making these drills ideal for precision work in confined spaces where longer drills may flex or be impractical. Wire Gauge Sizing: Available in a wide range of wire gauge sizes, these drills are perfect for detailed work, particularly in firearms maintenance, modifications, and other fine machining tasks. Precision-Ground Cutting Edges: Engineered for clean, accurate holes, the sharp cutting edges minimize wandering and chipping, ensuring consistent results. Specs Made of High Speed Steel 135° Self-Centering Point Coating/Finish: Black Oxide Applications: The Triumph Twist Drill Co. Short Length Wire Gauge Drills are ideal for gunsmithing tasks that require fine detail, such as drilling pinholes, scope mounts, or other intricate firearm modifications. Their compact design also makes them suitable for other precision work in metals, plastics, and wood. Customer Feedback: Users appreciate the durability and precision of these short-length drills, often highlighting their effectiveness in tight spaces. The high-speed steel construction and sharp cutting edges are frequently praised for delivering reliable, clean results. Summary: The Triumph Twist Drill Co. Short Length Wire Gauge Drills offer precision and dependability in a compact package. Built with high-speed steel and designed for detailed work, these drills are an essential tool for gunsmiths and machinists. Whether working in confined spaces or requiring exceptional accuracy, these drills provide the performance and quality expected from Triumph Twist Drill Co. products.



Attributes

- Name: [TRIUMPH TWIST DRILL CO. SHORT LENGTH WIRE GAUGE DRILL 22S \(0.157"\) DIAMETER](#)
- Manufacturer: [TRIUMPH TWIST DRILL CO.](#)
- Product no.: 891422157
- Mfr. No.:
- Bit Size: 0.157
- Colour: Black Oxide
- Material: High Speed Steel
- Style: Short Wire Gauge Drill Bits
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 086839445229

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for SHORT LENGTH WIRE GAUGE DRILLS](#)
- [About Us](#)

Safety Instruction Guide for SHORT LENGTH WIRE GAUGE DRILLS

Introduction

Thank you for choosing the Triumph Twist Drill Co. Short Length Wire Gauge Drills. These highquality tools are designed for precision drilling in tight spaces, making them ideal for gunsmiths, machinists, and enthusiasts. To ensure safe and effective use of this product, please read and follow the safety guidelines outlined in this document.

General Safety Guidelines

- Ensure that you are familiar with the tool before use.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves.
- Keep your work area clean and free of clutter to prevent accidents.
- Do not use the drill in wet or damp conditions.
- Always check the drill for damage before use.
- Use the drill only for its intended purpose.
- Maintain a firm grip on the drill while in use.
- Keep hands and other body parts away from the drill bit while it is in operation.
- Ensure that the drill bit is securely attached before use.
- Store the drill in a safe place out of reach of children and pets.

Specific Safety Precautions for Use

- **HighSpeed Steel (HSS) Construction:** Handle with care as the cutting edges are sharp and can cause injury.
- **ShortLength Design:** Ensure that the drill is used in appropriate applications to avoid excessive force that could lead to breakage.
- **Wire Gauge Sizing:** Select the correct gauge size for the task to avoid overloading the drill.
- **PrecisionGround Cutting Edges:** Avoid lateral pressure on the drill bit to prevent chipping or breaking.
- **135° SelfCentering Point:** Use the drill at the recommended angle to ensure optimal performance and safety.

Instructions for Installation and Usage

1. Preparation:

- Select the appropriate drill bit size for your application.
- Ensure that your workpiece is secured and stable.

2. Installation:

- Insert the drill bit into the chuck of your drill.
- Tighten the chuck securely to prevent the bit from slipping during operation.

3. Usage:

- Position the drill at the desired angle and location on the workpiece.
- Start the drill at a low speed to ensure accuracy, gradually increasing speed as needed.
- Apply consistent pressure while drilling, allowing the drill to do the work.
- Do not force the drill; if resistance is felt, stop and check for any issues.

4. After Use:

- Turn off the drill and unplug it if applicable.
- Clean the drill bit and store it in a safe location.

Disposal Instructions

- Dispose of any damaged or broken drill bits in accordance with local regulations.
- Recycle materials where possible, following local recycling guidelines.
- Do not dispose of tools in regular household waste.

Contact Information for Further Support

For safety inquiries, product support, or to report unsafe products, please contact the relevant authorities or check the EU Safety Gate platform for updates and information.

Thank you for prioritizing safety while using the Triumph Twist Drill Co. Short Length Wire Gauge Drills. Your adherence to these guidelines helps ensure a safe and effective working environment.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk