

# TYPE S MATCH BUSHING FULL DIE SETS - REDDING 220 SWIFT BUSHING FULL LENGTH DIE SET

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The Redding Type S Match Bushing Full Die Set contains a Type S Bushing Full Sizing Die and a Competition Seating Die. The Type S Bushing Full Die allows full length resizing while maintaining exact control of the case neck.

Interchangeable bushings allow you to determine your own level of sizing and neck tension. The Competition Bullet Seating Die features a micrometer calibrated in .001" increments and floating seating stem system which help eliminate concentricity problems.



## Attributes

- Name: [REDDING 220 SWIFT BUSHING FULL LENGTH DIE SET](#)
- Manufacturer: [REDDING](#)
- Product no.: 749007881
- Mfr. No.: 36107
- Cartridge: 220 Swift
- Delivery weight: 0.68kg
- Shipping height: 41mm
- Shipping width: 112mm
- Shipping length: 152mm
- UPC: 611760361074

## Item details

Made in USA

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# **Safety Instruction Guide for TYPE S MATCH BUSHING FULL DIE SETS REDDING 220 SWIFT BUSHING FULL LENGTH DIE SET**

## **Introduction**

Thank you for choosing the Redding Type S Match Bushing Full Die Set. This guide provides essential safety instructions and usage guidelines to ensure your safe and effective use of this product. Please read this guide carefully and keep it for future reference.

## **General Safety Guidelines**

- Ensure that the die set is used only for its intended purpose, which is to resize and seat bullets for the 220 Swift cartridge.
- Always wear appropriate safety gear, including safety glasses, when operating reloading equipment.
- Keep the die set and all reloading components out of reach of children and unauthorized individuals.
- Regularly inspect the die set for any signs of wear or damage. Do not use damaged components.
- Follow all local regulations regarding reloading and ammunition.

## **Specific Safety Precautions for Use**

- Always work in a wellventilated area to avoid inhaling any dust or fumes that may be generated during the reloading process.
- Do not exceed the recommended load specifications for the 220 Swift cartridge as outlined in reputable reloading manuals.
- Ensure that your workspace is organized and free of clutter to prevent accidents.
- Avoid distractions while reloading to maintain focus on the task at hand.
- Handle all components, including primers and powder, with care to prevent accidental ignition.

## **Instructions for Installation and Usage**

### **1. Installation of the Die Set:**

- Remove the die set from its packaging and inspect for any damage.
- Securely mount the sizing die into your reloading press according to the manufacturer's instructions.
- Adjust the die to the desired size setting using the interchangeable bushings provided.
- Install the competition seating die in the same manner, ensuring it is properly aligned.

### **2. Using the Sizing Die:**

- Insert an empty case into the shell holder of your reloading press.
- Pull the handle to resize the case fully while maintaining control of the neck tension using the bushing.
- Check the resized case for proper dimensions before proceeding.

### **3. Using the Competition Seating Die:**

- Place a bullet into the mouth of the resized case.
- Adjust the micrometer on the seating die to the desired overall length.
- Pull the handle to seat the bullet into the case, ensuring it is seated to the correct depth.
- Inspect the completed cartridge for proper seating and overall length.

#### **4. PostUse Instructions:**

- Clean the die set after use to remove any residue or debris.
- Store the die set in a dry and secure location to prevent damage.

## **Disposal Instructions**

- Dispose of any unused or damaged components according to local regulations governing hazardous waste.
- Do not discard ammunition components in regular trash or recycling bins.

## **Contact Information for Further Support**

For any inquiries regarding safety or product usage, please contact the manufacturer or your local retailer. Ensure you have the product details readily available for assistance.

Please ensure you follow all safety guidelines and instructions to guarantee your safety and the effective use of the Redding Type S Match Bushing Full Die Set. Thank you for your attention to these important safety measures.

# About Us

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