

FULL LENGTH DIE SETS - RCBS FULL LENGTH 2-DIE SET 223 REM

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Full length die sets are for bottleneck rifle and pistol cases, and they include a full length sizing die and a seater die. The full length die will bump the shoulder of the case to extent the die is adjusted up or down in the press. We suggest using a cartridge headspace gage tool to get the correct shoulder bump. The full length die also sizes the body of the case so it will chamber easily for the next firing, then the die decaps the spent primer. The expander ball passes through the neck of the case and sizes the neck to the correct tension. Cases must be lubricated before full length sizing. The RCBS seater dies for bottleneck cases will seat bullets correctly in full length sized cases or neck sized cases. These seater dies have a built-in crimp ring to enable you to crimp the case into the bullet if you wish to. The seater die is easily adjusted to crimp or not to crimp by raising or lowering the die position in the press. Full length 2 die sets are the basic building block of the reloading process. Many shooters wear out multiple barrels or rifles using just one full length reloading die set. We recommend that new reloaders start with a full length die set and learn how to set the dies up correctly before they jump in to other types of reloading dies.



Attributes

- Name: [RCBS FULL LENGTH 2-DIE SET 223 REM](#)
- Manufacturer: [RCBS](#)
- Product no.: 749004638
- Mfr. No.: 11101
- Cartridge: 223 Remington
- Die Style: Full Length Sizing Dies
- Delivery weight: 0.249kg
- Shipping height: 41mm
- Shipping width: 58mm
- Shipping length: 135mm
- UPC: 076683111012

Item details

Made in USA

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Safety Instruction Guide for RCBS Full Length 2Die Set 223 Rem

Introduction

Thank you for choosing the RCBS Full Length 2Die Set for 223 Remington. This guide provides important safety instructions and usage guidelines to ensure safe and effective reloading practices. Please read this manual carefully before using the product.

General Safety Guidelines

- Ensure that all nonfood products, including this die set, are used safely according to the manufacturer's instructions.
- Be aware of potential hazards associated with reloading, including the handling of primers and powders.
- Use the die set only for its intended purpose and in accordance with the guidelines provided in this manual.
- Always keep this product out of reach of children and vulnerable individuals.
- Report any unsafe products or accidents to the relevant authorities and check for recall updates on the EU's Safety Gate platform.

Specific Safety Precautions for Use

- Always wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when handling reloading materials.
- Ensure that your reloading area is wellventilated and free from flammable materials.
- Lubricate cases before full length sizing to prevent damage to the die and ensure smooth operation.
- Use a cartridge headspace gauge tool to check the shoulder bump after sizing.
- Avoid overadjusting the die position, which could lead to unsafe pressures during firing.
- Follow the manufacturer's instructions for die adjustments to ensure proper bullet seating and crimping.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary materials, including your RCBS Full Length 2Die Set, reloading press, lubricating agent, and cartridge headspace gauge tool.
- Ensure your reloading workspace is clean and organized.

2. Installation of Dies:

- Securely mount the reloading press according to the manufacturer's instructions.
- Install the full length sizing die into the press. Adjust the die according to the specific instructions provided with the die set.
- Install the seater die into the press, ensuring it is properly aligned and secured.

3. Full Length Sizing:

- Lubricate the cases before sizing to prevent sticking.
- Insert the case into the sizing die and operate the press to size the case.
- Check the shoulder bump using a cartridge headspace gauge tool.

4. Seating Bullets:

- Place a bullet on the case mouth and insert it into the seater die.
- Operate the press to seat the bullet to the desired depth.
- Adjust the seater die as needed for crimping by raising or lowering the die position.

5. Final Inspection:

- Inspect each loaded cartridge for proper bullet seating and crimping.
- Ensure that there are no visible defects or irregularities in the cartridges.

Disposal Instructions

- Dispose of any unused or expired reloading materials according to local regulations.
- Do not dispose of hazardous materials in regular trash. Follow your local guidelines for hazardous waste disposal.
- Ensure that all packaging materials are recycled or disposed of responsibly.

Contact Information for Further Support

For any questions or concerns regarding the RCBS Full Length 2Die Set, please refer to the manufacturer's support resources. Ensure you have your product details ready when seeking assistance.

Thank you for prioritizing safety in your reloading practices. Enjoy your reloading experience with the RCBS Full Length 2Die Set 223 Rem.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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