

NECK SIZING BUSHINGS - L.E. WILSON STEEL NECK SIZER DIE BUSHING .259

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Hardened stainless steel neck bushing from L.E. Wilson. Wilson makes their bushings in .001" increments. The size marked on them refers to the middle of the bushing, which is reamed with a .003" taper. Since the case neck only reaches the middle, a slightly tighter sizing can be achieved by turning the bushing over, with the markings facing toward the case (markings facing down). This is mainly an emergency step to be taken if the brass has hardened, springing back more, and will no longer hold the bullet; or for fine-tuning the sizing to provide less additional "squeeze" than using the next smaller bushing in the normal way. Made to similar specs to the Redding neck bushings. Will not interchange with Forster or RCBS dies. Brownells Gun Tech™ Tip: There are two ways to select the steel neck bushings you need: (1) Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003". This allows approximately .001" of brass to spring back for correct neck tension. (2) You can also measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet and subtract .002" to .003".



Attributes

- Name: [L.E. WILSON STEEL NECK SIZER DIE BUSHING .259](#)
- Manufacturer: [L.E. WILSON](#)
- Product no.: 749002479
- Mfr. No.: B-259
- Diameter (in): .259
- Delivery weight: 0.032kg
- Shipping height: 1mm
- Shipping width: 57mm
- Shipping length: 89mm
- UPC: 815145024497

Item details

Made in USA

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NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .259 Safety Instruction Guide

Introduction

Thank you for purchasing the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .259. This guide provides essential safety information, usage instructions, and disposal guidelines to ensure a safe and effective experience with your product. Please read this guide thoroughly before use.

General Safety Guidelines

- Always handle the neck sizing bushing with care to avoid injury.
- Keep the product out of reach of children and vulnerable individuals.
- Inspect the bushing for any signs of damage or wear before each use.
- Ensure that you are using the correct size bushing for your specific application.
- Use the product only for its intended purpose as described in this guide.
- Report any unsafe conditions or accidents to the appropriate authorities.

Specific Safety Precautions for Use

- Do not exceed the recommended sizing specifications to avoid damaging your cases or the bushing.
- When measuring the outside neck diameter of your loaded cartridge, ensure that measurements are accurate to achieve the desired neck tension.
- If using the bushing in reverse (markings facing down), do so only in emergency situations as described in the product text.
- Avoid using excessive force when sizing cases to prevent injury or equipment failure.
- Wear protective eyewear when using the bushing to safeguard against any debris or materials that may be ejected during use.

Instructions for Installation and Usage

1. Selecting the Correct Bushing Size:

- Measure the outside neck diameter of your loaded cartridge.
- Subtract .002" to .003" from this measurement to allow for brass spring back.
- Alternatively, measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet, and subtract .002" to .003".

2. Installing the Bushing:

- Ensure that the die is clean and free of debris.
- Insert the neck sizing bushing into the die body, ensuring it is seated properly.
- Tighten the retaining screw to secure the bushing in place.

3. Using the Bushing:

- Place the case into the die.
- Operate your press to size the case neck.
- Inspect the sized case for proper fit and tension.

4. Reversing the Bushing (if necessary):

- If you need to use the bushing in reverse, carefully remove it from the die.

- Turn the bushing over so that the markings are facing down.
- Reinsert the bushing into the die and proceed with sizing the case.

Disposal Instructions

- Dispose of the neck sizing bushing according to local regulations for metal products.
- Do not dispose of the bushing in regular household waste.
- If the bushing is damaged or no longer usable, consider recycling it at a designated facility.

Contact Information for Further Support

For any inquiries regarding the safety and usage of the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .259, please refer to the contact information provided by the manufacturer.

Thank you for your attention to these safety instructions. Your safety and satisfaction are our top priorities. Enjoy your experience with the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .259.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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