

# NECK SIZING BUSHINGS - L.E. WILSON STEEL NECK SIZER DIE BUSHING .270

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Hardened stainless steel neck bushing from L.E. Wilson. Wilson makes their bushings in .001" increments. The size marked on them refers to the middle of the bushing, which is reamed with a .003" taper. Since the case neck only reaches the middle, a slightly tighter sizing can be achieved by turning the bushing over, with the markings facing toward the case (markings facing down). This is mainly an emergency step to be taken if the brass has hardened, springing back more, and will no longer hold the bullet; or for fine-tuning the sizing to provide less additional "squeeze" than using the next smaller bushing in the normal way. Made to similar specs to the Redding neck bushings. Will not interchange with Forster or RCBS dies. Brownells Gun Tech™ Tip: There are two ways to select the steel neck bushings you need: (1) Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003". This allows approximately .001" of brass to spring back for correct neck tension. (2) You can also measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet and subtract .002" to .003".



## Attributes

- Name: [L.E. WILSON STEEL NECK SIZER DIE BUSHING .270](#)
- Manufacturer: [L.E. WILSON](#)
- Product no.: 749002452
- Mfr. No.: B-270
- Diameter (in): .270
- Delivery weight: 0.032kg
- Shipping height: 1mm
- Shipping width: 57mm
- Shipping length: 89mm
- UPC: 815145024602

## Item details

Made in USA

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# NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .270 Safety Instruction Guide

## Introduction

Thank you for choosing the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .270. This guide provides important safety information and instructions to ensure the safe and effective use of this product. Please read this guide thoroughly before using the neck bushing.

## General Safety Guidelines

- Product Safety: Ensure safe use of the neck bushing by following all instructions and guidelines provided in this manual.
- Enhanced Recalls: Stay informed about any product recalls or safety notices related to this item. Check the EU Safety Gate platform for updates.
- Online Shopping: If purchased online, ensure that the retailer complies with safety requirements similar to those of physical stores.
- Special Consumer Focus: If you are part of a vulnerable group, such as children, ensure that this product is used under adult supervision.
- EU Contact Point: For any safety inquiries, refer to the provided contact information from your retailer or manufacturer.
- Rapid Alerts: Be aware of the Safety Gate system for quick updates on unsafe products.

## Specific Safety Precautions for Use

- Always inspect the neck bushing for any signs of damage before use. Do not use if damaged.
- When sizing brass cases, ensure that your hands are dry and free from oil or moisture to maintain a secure grip.
- Avoid using the neck bushing with cases that are excessively hardened or deformed.
- Use the bushing only for its intended purpose. Do not modify or attempt to repair the neck bushing.
- Keep the neck bushing out of reach of children and pets.
- If you experience difficulty during sizing, do not force the bushing. Stop and assess the situation to avoid damage or injury.

## Instructions for Installation and Usage

### 1. Preparation:

- Measure the outside neck diameter of your loaded cartridge.
- Subtract .002" to .003" from this measurement to ensure proper neck tension.
- Alternatively, measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet, and subtract .002" to .003".

### 2. Installation:

- Install the neck bushing into the L.E. Wilson Steel Neck Sizer Die according to the manufacturer's instructions.
- Ensure that the bushing is seated properly and securely.

### 3. Usage:

- Insert the case into the neck sizer die with the neck facing upwards.
- If necessary, turn the bushing over so that the markings face down, for a tighter sizing during

- emergencies.
- Apply steady pressure to size the neck without forcing the bushing.
- After sizing, carefully remove the case from the die.

#### **4. Cleaning and Maintenance:**

- Clean the neck bushing after each use to remove any debris or residue.
- Store the bushing in a dry place, away from moisture and extreme temperatures.

## **Disposal Instructions**

- Dispose of the neck bushing responsibly. Follow local regulations for the disposal of metal products.
- Do not throw the neck bushing in regular household waste. Check for recycling options in your area.

## **Contact Information for Further Support**

For any questions or concerns regarding the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .270, please refer to the contact information provided by your retailer or the manufacturer. They will be able to assist you with any safety inquiries or product support.

Thank you for your attention to these safety instructions. Your safety and satisfaction are our top priorities.

# About Us

## Brownells UK

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