

# NECK SIZING BUSHINGS - L.E. WILSON STEEL NECK SIZER DIE BUSHING .325

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Hardened stainless steel neck bushing from L.E. Wilson. Wilson makes their bushings in .001" increments. The size marked on them refers to the middle of the bushing, which is reamed with a .003" taper. Since the case neck only reaches the middle, a slightly tighter sizing can be achieved by turning the bushing over, with the markings facing toward the case (markings facing down). This is mainly an emergency step to be taken if the brass has hardened, springing back more, and will no longer hold the bullet; or for fine-tuning the sizing to provide less additional "squeeze" than using the next smaller bushing in the normal way. Made to similar specs to the Redding neck bushings. Will not interchange with Forster or RCBS dies. Brownells Gun Tech™ Tip: There are two ways to select the steel neck bushings you need: (1) Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003". This allows approximately .001" of brass to spring back for correct neck tension. (2) You can also measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet and subtract .002" to .003".



## Attributes

- Name: [L.E. WILSON STEEL NECK SIZER DIE BUSHING .325](#)
- Manufacturer: [L.E. WILSON](#)
- Product no.: 749002407
- Mfr. No.: B-325
- Diameter (in): .325
- Delivery weight: 0.045kg
- Shipping height: 3mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 815145025159

## Item details

Made in USA

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# Safety Instruction Guide for NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .325

## Introduction

Thank you for choosing the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .325. This guide provides essential safety instructions and usage guidelines to ensure the safe and effective operation of this product. Please read this document carefully before use.

## General Safety Guidelines

- **Product Safety:** This product is designed for safe use in reloading ammunition. Ensure you follow all safety precautions during operation.
- **Enhanced Recalls:** Stay informed about any recalls or safety notices related to this product. Regularly check the EU's Safety Gate platform for updates.
- **Online Shopping:** If purchased online, ensure the seller complies with safety regulations similar to physical stores.
- **Special Consumer Focus:** This product is not intended for use by children. Keep out of reach of minors.
- **EU Contact Point:** For any safety inquiries or concerns, please refer to the appropriate EU contact point.
- **Rapid Alerts:** Be aware of any rapid alerts regarding unsafe products through the Safety Gate system.

## Specific Safety Precautions for Use

- Always wear appropriate safety gear, including eye protection, when using this product.
- Ensure your workspace is clean and free from clutter to prevent accidents.
- Do not use the bushing if it is damaged or worn. Inspect it regularly for signs of wear.
- Follow the manufacturer's instructions for sizing and adjustments to prevent oversizing cases.
- Use the bushing only with compatible dies. This product is not interchangeable with Forster or RCBS dies.
- Handle brass cases with care to avoid injury from sharp edges.
- Store the bushing in a safe, dry place when not in use to prevent rust and damage.

## Instructions for Installation and Usage

### 1. Selecting the Correct Bushing Size:

- Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003" for optimal neck tension.
- Alternatively, measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet, and subtract .002" to .003".

### 2. Installing the Bushing:

- Ensure the die is clean and free from debris before installation.
- Insert the neck bushing into the die, ensuring it is seated properly.
- Tighten any locking mechanisms to secure the bushing in place.

### 3. Using the Bushing:

- Position the case in the shell holder of your reloading press.
- Raise the ram to size the neck of the case using the bushing.
- If necessary, turn the bushing over with the markings facing down for tighter sizing in emergency

situations.

#### **4. PostUse Care:**

- Clean the bushing after use to remove any brass shavings or residue.
- Store the bushing in its original packaging or a protective case to prevent damage.

## **Disposal Instructions**

- Dispose of any damaged or worn bushings in accordance with local regulations for metal waste.
- Do not dispose of the product in regular household waste. Check with local recycling facilities for proper disposal methods.

## **Contact Information for Further Support**

For any questions or concerns regarding the NECK SIZING BUSHINGS L.E. WILSON STEEL NECK SIZER DIE BUSHING .325, please refer to the appropriate support channels as indicated by the retailer or manufacturer.

By following these guidelines, you can ensure safe and effective use of your neck sizing bushings. Thank you for prioritizing safety in your reloading practices.

# About Us

## Brownells UK

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