

# SPB MUZZLE BRAKES - REARDEN MANUFACTURING GROUP LLC

## SPB MUZZLE BRAKE 0.375 14X1 LH THREADS SQUARE SHOULDER BLACK

[Rifle Parts](#) > [Muzzle Devices](#) > [Compensators & Muzzle Brakes](#)

SPB MUZZLE BRAKES These fit the plan B type mounts. Always use an alignment rod to ensure that the entire system is set up correctly. Make sure all surfaces are cleaned and the muzzle device has been torqued and Rockset to the barrel. Use on a Q can voids your warranty, be warned. Torque the muzzle device to approximately 15-25ft lbs. Make sure the muzzle device is square against the shoulder. When setting the silencer on the muzzle device, ensure that the threads and tapers are clean. Torque the suppressor to 10 ft lbs. Ensure alignment. Enjoy. The nitride finish does lead to a tighter seal, with that said, it is extremely important to torque and rockset your muzzle device to the barrel properly. FEATURES: 17-4 PH H900 Atlas and Atlas XL Compatible Plan B Compatible Atlas Adapter Overrun Approximately 1.050" Atlas XL Adapter No Overrun Black Nitride Finish (67 HRC Surface Hardness) Shims Included\* EXCEPT \*Shims not included with the SR25/M110 or 11/16x24



### Attributes

- Name: [REARDEN MANUFACTURING GROUP LLC SPB MUZZLE BRAKE 0.375 14X1 LH THREADS SQUARE SHOULDER BLACK](#)
- Manufacturer: [REARDEN MANUFACTURING GROUP LLC](#)
- Product no.: 430111363
- Mfr. No.: 10049
- Caliber: 375 Caliber (.375)
- Finish: Black
- Material: Stainless Steel
- Threads: M14x1LH
- Delivery weight: 0.227kg
- UPC: 850035804483

### Item details

Made in USA

# Table of Contents

- [Startpage](#)
- [SPB Muzzle Brake Safety Instructions](#)
- [About Us](#)

# SPB Muzzle Brake Safety Instructions

## Introduction

Thank you for choosing the SPB Muzzle Brake by Rearden Manufacturing Group LLC. This product is designed to enhance the performance of your firearm while ensuring safety during use. Please read this safety instruction guide carefully to understand how to use the product correctly and safely.

## General Safety Guidelines

- Ensure safe handling of all firearm accessories, including muzzle brakes.
- Follow all local laws and regulations regarding firearm modifications.
- Always prioritize safety when using firearms and related accessories.
- Regularly inspect your muzzle brake for wear and tear.
- Keep the product out of reach of children and unauthorized users.
- Report any unsafe product experiences or accidents to the appropriate authorities.
- Stay informed about product recalls by checking the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- Always use an alignment rod to guarantee proper setup of the muzzle brake.
- Clean all surfaces before installation to ensure a secure fit.
- Torque the muzzle device to approximately 1525 ftlbs.
- Ensure the muzzle device is square against the shoulder of the barrel.
- When attaching the silencer, ensure that the threads and tapers are clean.
- Torque the suppressor to 10 ftlbs for optimal performance.
- Avoid using the muzzle device on a Q can as it may void your warranty.
- The nitride finish helps create a tighter seal; therefore, proper installation is crucial.
- Always follow torque specifications to prevent damage to the muzzle brake or firearm.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary tools and materials, including an alignment rod and torque wrench.
- Ensure your firearm is unloaded and pointed in a safe direction.

### 2. Cleaning:

- Clean the barrel and muzzle device surfaces thoroughly to remove any debris or oil.

### 3. Installation:

- Align the muzzle brake with the barrel using the alignment rod.
- Secure the muzzle device onto the barrel, ensuring it is square against the shoulder.
- Torque the muzzle device to 1525 ftlbs using a torque wrench.
- For additional security, apply Rockset to the threads and allow it to cure as per the manufacturer's instructions.

### 4. Attaching the Silencer:

- Clean the threads and tapers of both the muzzle device and silencer.
- Carefully screw the silencer onto the muzzle device.
- Torque the suppressor to 10 ftlbs.

## **5. Final Check:**

- Inspect the installation to ensure everything is secure and properly aligned.
- Perform a function check to confirm that the muzzle brake operates as intended.

## **Disposal Instructions**

- Dispose of the SPB Muzzle Brake in accordance with local regulations.
- Do not dispose of the product in regular household waste if it is damaged or defective.
- Contact your local waste management authority for proper disposal methods.

## **Contact Information for Further Support**

For any questions or concerns regarding the SPB Muzzle Brake, please refer to the manufacturer's website or customer service for assistance.

Thank you for your attention to these safety instructions. Enjoy using your SPB Muzzle Brake responsibly and safely.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)