

M89 HEAVY DRIVE LOCK M-LOK RAIL - SONS OF LIBERTY GUN WORKS M89 HEAVY DRIVE LOCK 13" M-LOK RAIL W/ARCA & STEEL QD SOCKET

[Rifle Parts](#) > [Build Kits](#) > [Handguards & Rails](#)

The revolutionary, patent-pending Drivelock design in collaboration with Icon Defense, uses three independent wedges that interface with the angular grooves in our proprietary barrel nut. This system clamps the rail onto the steel barrel nut with extreme force and precision, while also driving the handguard rearward towards the upper receiver. The slightly larger ID of that extrusion gives users more real estate around the gas block, even more rigidity than the M76, and takes longer to heat. Lengths Available: 8" - 13.1oz 9.5" - 14.4oz 10.5" - 14.6oz 11.5" - 15.6oz 13" - 16.6oz 13.75" - 17.2oz 15" - 18.1oz 16.75" - 19.4oz ID: 1.4" Finish: Mil-Spec MIL-A-8625F, Type III, Class 2, Hard Anodized Coating, Non-Reflective, NiAc Seal (Anodized to match SOLGW receivers) T-Marks: Engraved T-Marks What's included: Rail Barrel Nut Barrel Nut Wrench Lock-Up Components



Attributes

- Name: [SONS OF LIBERTY GUN WORKS M89 HEAVY DRIVE LOCK 13" M-LOK RAIL W/ARCA & STEEL QD SOCKET](#)
- Manufacturer: [SONS OF LIBERTY GUN WORKS](#)
- Product no.: 430110638
- Mfr. No.: M89HA-13
- Colour: Black
- Length: 13"
- Material: Aircraft Aluminum
- Type: Tactical
- Weapon type: AR-15
- Delivery weight: 0.68kg
- Shipping height: 76mm
- Shipping width: 76mm
- Shipping length: 432mm

Item details

Made in USA

US export classification: 0A501.y.1

Table of Contents

- [Startpage](#)
- [M89 Heavy Drive Lock MLOK Rail Safety Instructions](#)
- [About Us](#)

M89 Heavy Drive Lock MLOK Rail Safety Instructions

Introduction

Thank you for choosing the M89 Heavy Drive Lock MLOK Rail from Sons of Liberty Gun Works. This safety instruction guide is designed to help you understand how to safely install and use this product while ensuring compliance with the EU General Product Safety Regulation (GPSR). Please read this guide carefully before use.

General Safety Guidelines

- Ensure safe use of the product by following all instructions.
- Always inspect the rail and its components for damage before installation.
- Keep the product out of reach of children and vulnerable individuals.
- Use the product only for its intended purpose as specified in the manual.
- Report any unsafe product conditions or accidents to the relevant authorities.
- Stay informed about recall updates through the EU's Safety Gate platform.

Specific Safety Precautions for Use

- **Installation Safety:** Always work in a clean, dry area to avoid accidents during installation.
- **Personal Protection:** Wear appropriate safety gear, such as gloves and safety glasses, while handling the product.
- **Handling:** Handle the rail with care to avoid injury from sharp edges or protrusions.
- **Compatibility:** Ensure the rail is compatible with your firearm model before installation.
- **Torque Specifications:** Follow the specified torque settings to prevent damage to the rail or firearm.
- **Heat Management:** Be aware that the rail may become hot during use; allow it to cool before handling.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools: barrel nut wrench, torque wrench, and any other required tools.
- Ensure that the firearm is unloaded and safe to work on.

2. Installation Steps:

- Remove the existing handguard from your firearm.
- Install the barrel nut onto the upper receiver, ensuring it is properly aligned.
- Use the barrel nut wrench to tighten the barrel nut to the specified torque setting.
- Align the M89 Heavy Drive Lock rail with the barrel nut and secure it in place using the provided lockup components.
- Ensure that the rail is firmly attached and does not move.

3. Usage:

- After installation, inspect the rail to ensure it is secure.
- Mount accessories as needed, ensuring they are compatible with the MLOK system.
- Regularly check the rail and accessories for any signs of wear or damage.

4. PostUse:

- Clean the rail with a soft cloth after use to maintain its finish.

- Store the firearm in a safe and secure location when not in use.

Disposal Instructions

- Dispose of the product according to local regulations.
- Do not dispose of the rail in regular household waste. Instead, contact your local waste management facility for proper disposal methods.

Contact Information for Further Support

For any questions or concerns regarding the M89 Heavy Drive Lock MLOK Rail, please refer to the manufacturer's website or customer service. Ensure that you have the product information ready for assistance.

Thank you for your attention to these safety instructions. Enjoy using your M89 Heavy Drive Lock MLOK Rail responsibly and safely.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk