

# M89 HEAVY DRIVE LOCK M-LOK RAIL - SONS OF LIBERTY GUN WORKS M89 HEAVY DRIVE LOCK 11.5" M-LOK RAIL W/STEEL QD SOCKETS

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The revolutionary, patent-pending Drivelock design in collaboration with Icon Defense, uses three independent wedges that interface with the angular grooves in our proprietary barrel nut. This system clamps the rail onto the steel barrel nut with extreme force and precision, while also driving the handguard rearward towards the upper receiver. The slightly larger ID of that extrusion gives users more real estate around the gas block, even more rigidity than the M76, and takes longer to heat. Lengths Available: 8" - 13.1oz 9.5" - 14.4oz 10.5" - 14.6oz 11.5" - 15.6oz 13" - 16.6oz 13.75" - 17.2oz 15" - 18.1oz 16.75" - 19.4oz ID: 1.4" Finish: Mil-Spec MIL-A-8625F, Type III, Class 2, Hard Anodized Coating, Non-Reflective, NiAc Seal (Anodized to match SOLGW receivers) T-Marks: Engraved T-Marks What's included: Rail Barrel Nut Barrel Nut Wrench Lock-Up Components



## Attributes

- Name: [SONS OF LIBERTY GUN WORKS M89 HEAVY DRIVE LOCK 11.5" M-LOK RAIL W/STEEL QD SOCKETS](#)
- Manufacturer: [SONS OF LIBERTY GUN WORKS](#)
- Product no.: 430110634
- Mfr. No.: M89H-11.5
- Colour: Black
- Length: 11.5"
- Material: Aircraft Aluminum
- Type: Tactical
- Weapon type: AR-15
- Delivery weight: 0.68kg
- Shipping height: 76mm
- Shipping width: 76mm
- Shipping length: 432mm
- UPC: 676821234452

## Item details

Made in USA

US export classification: 0A501.y.1

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# M89 HEAVY DRIVE LOCK MLOK RAIL Safety Instruction Guide

## Introduction

Thank you for choosing the M89 Heavy Drive Lock MLOK Rail from Sons of Liberty Gun Works. This guide provides essential safety instructions and information for the safe installation and usage of this product. Please read this guide carefully to ensure proper handling and to minimize any risks associated with the use of this rail.

## General Safety Guidelines

- Ensure that the M89 Heavy Drive Lock MLOK Rail is installed by a qualified individual. Improper installation may lead to serious injury or damage.
- Always inspect the rail for any visible defects or damage before use. Do not use if any issues are detected.
- Keep the product out of reach of children and unauthorized users.
- Use the product only as intended and in accordance with the manufacturer's instructions.
- Report any unsafe products or accidents to the appropriate authorities.

## Specific Safety Precautions for Use

- Ensure that the rail is securely attached to the firearm before use. A loose attachment can lead to malfunction or accidents.
- Be aware of the heat generated by the rail during extended use. Allow the rail to cool down before handling.
- Always wear appropriate safety gear, including eye protection, when using firearms equipped with this rail.
- Do not modify the rail or attempt to use it with incompatible firearms or components.
- If you experience any issues during installation or use, cease operation immediately and seek assistance.

## Instructions for Installation and Usage

### Installation

1. **Preparation:** Gather all necessary tools, including the barrel nut wrench provided with the product.
2. **Remove Existing Rail:** If replacing an existing rail, carefully remove it from the firearm.
3. **Install Barrel Nut:**
  - Align the barrel nut with the barrel and secure it using the barrel nut wrench.
  - Ensure that it is tightened according to the manufacturer's specifications.
4. **Attach the Rail:**
  - Position the M89 Heavy Drive Lock MLOK Rail over the barrel nut.
  - Engage the three independent wedges into the angular grooves of the barrel nut.
  - Tighten the rail securely to ensure it is clamped with extreme force and precision.
5. **Final Check:**
  - Doublecheck that the rail is securely attached and does not move or wobble.
  - Ensure that there is adequate clearance around the gas block.

### Usage

- The M89 Heavy Drive Lock MLOK Rail is designed for tactical applications. Use it to mount accessories compatible with MLOK systems.
- Regularly inspect the rail and attached accessories for wear and tear, and tighten any loose components as necessary.
- Follow all firearm safety protocols when using the firearm equipped with this rail.

## **Disposal Instructions**

- Dispose of the M89 Heavy Drive Lock MLOK Rail in accordance with local regulations regarding metal waste and firearm components.
- Do not dispose of the product in regular household waste. Check for recycling options in your area.

## **Contact Information for Further Support**

For any questions or concerns regarding the M89 Heavy Drive Lock MLOK Rail, please contact the manufacturer directly. Ensure you have the product information ready for reference.

Thank you for your attention to these safety instructions. Your safety and the safety of others are of utmost importance. Enjoy the use of your M89 Heavy Drive Lock MLOK Rail responsibly.

# About Us

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