

# LARGE SERIES COLLET NECK SIZER DIES ONLY - LEE PRECISION .50 BMG LARGE SERIES COLLET NECK SIZING DIE ONLY

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LARGE SERIES COLLET DIE ONLY Note: If you are using a competitor's press with removable bushing, consider our 1 1/2-12 to 1 1/4-12 die adapter bushing. This bushing will allow you to install these dies into your press. Lee Collet Die only that uses a Collet to squeeze a Mandrel, creating a precisely aligned case neck while reducing run out. Sizes just the neck and requires no lubrication.



## Attributes

- Name: [LEE PRECISION .50 BMG LARGE SERIES COLLET NECK SIZING DIE ONLY](#)
- Manufacturer: [LEE PRECISION](#)
- Product no.: 430109019
- Mfr. No.: 91026
- Cartridge: 50 BMG
- Die Style: Neck Sizing Die
- Delivery weight: 0.513kg
- Shipping height: 41mm
- Shipping width: 135mm
- Shipping length: 173mm
- UPC: 734307910266

## Item details

Made in USA

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# Safety Instruction Guide for LARGE SERIES COLLET NECK SIZER DIES ONLY

## Introduction

Thank you for choosing the LARGE SERIES COLLET NECK SIZER DIES ONLY from LEE PRECISION. This product is designed for precision neck sizing of .50 BMG cartridges. To ensure your safety and the effective use of this product, please read and follow the safety instructions outlined in this guide.

## General Safety Guidelines

- Always read the product manual and safety instructions before use.
- Ensure that the work area is clean, dry, and welllit.
- Use personal protective equipment (PPE) such as safety glasses and gloves while handling the dies.
- Keep the dies out of reach of children and unauthorized users.
- Regularly inspect the dies for any signs of wear or damage before use.
- Report any unsafe conditions or accidents to the appropriate authorities.

## Specific Safety Precautions for Use

- **Hazard Identification:**
  - Improper use may lead to personal injury or damage to the dies.
  - Ensure that the collet and mandrel are properly aligned before use to prevent accidents.
- **Avoiding Hazards:**
  - Do not exceed the recommended specifications for the die.
  - Never attempt to modify or alter the die in any way.
  - Always follow the recommended lubrication guidelines, even if the die requires no lubrication for neck sizing.
  - Use only with compatible presses. If using a competitor's press, ensure that the adapter bushing is properly installed.
- **Age Specific Warnings:**
  - This product is intended for adult use only. Keep out of reach of children.

## Instructions for Installation and Usage

- **Installation:**
  1. Ensure that your press is compatible with the LARGE SERIES COLLET NECK SIZER DIES.
  2. If using a competitor's press with removable bushing, install the 1 1/212 to 1 1/412 die adapter bushing.
  3. Insert the collet neck sizing die into the press and secure it according to the press's instructions.
- **Usage:**
  1. Prepare your .50 BMG cartridge cases for sizing.
  2. Place the case into the die, ensuring it is properly aligned.
  3. Operate the press to apply the necessary force to the collet, which will squeeze the mandrel and size the neck of the case.
  4. Remove the sized case and inspect for proper sizing and alignment.
  5. Clean the dies after use to maintain their condition.

## Disposal Instructions

- Dispose of any packaging materials according to local regulations.
- If the dies become damaged and are no longer usable, follow local guidelines for disposing of metal products.

- Do not dispose of the dies in regular household waste. Instead, contact local waste management for proper disposal methods.

## **Contact Information for Further Support**

For any questions or concerns regarding the LARGE SERIES COLLET NECK SIZER DIES ONLY, please refer to the manufacturer's contact information provided with your product.

Thank you for your attention to these safety guidelines. By following these instructions, you can ensure a safe and effective experience with your LARGE SERIES COLLET NECK SIZER DIES ONLY.

# About Us

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