

# BRN-180 350 LEGEND 16IN COMPLETE UPPER RECEIVER ASSEMBLY - BRN-180 16" UPPER RECEIVER 350 LEGEND

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BRN-180 chambered in 350 Legend ready to hunt! Fully self contained Upper Receiver Group, requires no messing with new buffers or recoil springs. Compatible with standard AR-15 lower receivers, easily set your rifle up for hunting season with the BRN-180 350 Legend. This model has the same features people appreciate on the standard BRN-180, such as the overall lightweight, piston operating system, reliability, ease of maintenance and simple operation. Have confidence in feeding any specialized 350 Legend ammunition! Optimized for 350 Legend, this variant features improved feed ramps, to feed the bigger, straight walled cartridge. Optimized gas system ensures reliable operation with the pressure of the 350 Legend. Muzzle is capped with a thread protector, allowing the user to leave it as is or attach their preferred muzzle device to the 1/2-28 threads (ensure the bore is appropriate for the 350 Legend). The AR-180 inspired gas system can be easily accessed by loosening one screw beneath the handguard and sliding the handguard forward and free of the muzzle. The recoil guide rods & spring are easily removed from the rear, along with the bolt carrier group. Large ejection port allows for easy access to the chamber and the ability to conduct a chamber check in low light conditions. The 16 inch nitride barrel features a lightweight profile, making the resulting rifle easy to hike with and quick to get on target. MLOK attachments all along the handguard allow for ample space to mount accessories such as bipods, slings and aiming devices. Brownells recommends use of dedicated 350 Legend magazines. Easily set up your AR for hunting with the BRN-180 350 Legend Complete Upper Receiver Group!



## Attributes

- Name: [BRN-180 16" UPPER RECEIVER 350 LEGEND](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 430103461
- Mfr. No.: BRN 350 LEGEND
- Cartridge: 350 Legend
- Color: Black
- Contour: Lightweight
- Finish: Matte
- Length: 23.375"
- Make: Brownells
- Model: BRN-180
- Muzzle: 1/2-28
- Style: Complete
- Twist: 1-8
- Delivery weight: 2.132kg
- Shipping height: 114mm
- Shipping width: 114mm
- Shipping length: 610mm
- UPC: 050806500389

## Item details

Made in USA

US export classification: 0A501.c

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# Safety Instruction Guide for BRN180 350 Legend Complete Upper Receiver Assembly

## Introduction

Thank you for choosing the BRN180 350 Legend Complete Upper Receiver Assembly. This guide provides essential safety instructions to ensure the safe and effective use of your product. Please read this guide carefully before installation and use. Adhering to these instructions will help you avoid potential hazards and ensure compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Always treat your firearm as if it is loaded.
- Keep the firearm pointed in a safe direction at all times.
- Store your firearm securely and out of reach of children and unauthorized users.
- Use only the recommended ammunition for your BRN180 350 Legend.
- Regularly inspect your firearm for any signs of wear or damage.
- Always wear appropriate eye and ear protection when using your firearm.
- Be aware of your surroundings and ensure a safe shooting environment.
- Follow all local laws and regulations regarding the use of firearms.
- Report any unsafe products or accidents to the relevant authorities.

## Specific Safety Precautions for Use

- Ensure that the firearm is unloaded before installation or maintenance.
- Do not attempt to modify the upper receiver assembly beyond manufacturer specifications.
- Use dedicated 350 Legend magazines to ensure reliable feeding and operation.
- Be cautious when handling the firearm in low light conditions, as visibility may be reduced.
- Always check the chamber for obstructions before firing.
- If you experience malfunctions, do not attempt to disassemble the firearm while it is loaded.

## Instructions for Installation and Usage

### **1. Installation of the Upper Receiver:**

- Ensure the lower receiver is compatible with the BRN180 upper receiver.
- Align the upper receiver with the lower receiver.
- Secure the upper receiver to the lower receiver using the provided takedown pins.
- Verify that the upper receiver is firmly attached before proceeding.

### **2. Loading and Unloading:**

- To load, insert a dedicated 350 Legend magazine into the magazine well.
- Pull the charging handle to the rear to chamber a round.
- To unload, remove the magazine and pull the charging handle to eject any chambered round.
- Always visually inspect the chamber to confirm it is clear.

### **3. Firing the Weapon:**

- Assume a stable shooting position and ensure a clear line of sight.
- Place your finger outside the trigger guard until you are ready to fire.
- Squeeze the trigger smoothly to fire the weapon.
- After firing, maintain control and be aware of the firearm's recoil.

### **4. Maintenance:**

- Regularly clean your upper receiver assembly following the manufacturer's guidelines.
- Inspect the piston operating system for any debris or damage.
- Ensure that the gas system is functioning properly for reliable operation.

### **5. Muzzle Device Attachment:**

- If attaching a muzzle device, ensure it is compatible with the ½28 threads.
- Use a thread protector if not using a muzzle device to prevent damage.

## **Disposal Instructions**

- Dispose of any used ammunition and packaging materials in accordance with local regulations.
- When disposing of the upper receiver assembly, ensure it is rendered inoperable before disposal.
- Recycle materials where possible, and follow local guidelines for hazardous waste disposal.

## **Contact Information for Further Support**

For any safety inquiries or further support, please refer to the manufacturer's contact information provided with your product packaging or on the manufacturer's website. Always ensure that you are obtaining assistance from authorized sources.

By following these safety instructions, you can help ensure a safe and enjoyable experience with your BRN180 350 Legend Complete Upper Receiver Assembly. Stay informed and practice safe firearm handling at all times.

# About Us

## Brownells Austria

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