

90° MUZZLE FACING CUTTER & BRASS PILOT - BROWNELLS 90 DEGREE FACING CUTTER& BRASS PILOT FOR.22CENTERFIRE MUZZLE

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Face Off & Square Up Rifle & Handgun Muzzles

Hardened steel, 90° facing cutter squares a muzzle after shortening; or use to repair dings and damage. Includes the cutter, a handle and one pilot, all in a polypropylene box. Interchangeable pilot keeps cutter properly aligned.

Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

90\ Cutter & Brass Pilot fits .22 Centerfire Muzzle

Select following for other rifle/handgun muzzle, cylinder facing &chamfering tools.

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[45° Cutter & Steel Pilot](#)

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[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[Chamfering & Facing Combo Sets](#)

[Brass Pilot Only](#)



Attributes

- Name: [BROWNELLS 90 DEGREE FACING CUTTER& BRASS PILOT FOR.22CENTERFIRE MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080947239
- Mfr. No.:
- Caliber: 22 Caliber (.223-.224)
- Degree: 90
- Material: Brass
- Delivery weight: 0.268kg
- UPC: 050806012882

Item details

Made in USA

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Safety Instruction Guide for 90° Muzzle Facing Cutter & Brass Pilot

Introduction

Thank you for choosing the 90° Muzzle Facing Cutter & Brass Pilot by Brownells. This product is designed to assist in the precise chamfering of .22 Centerfire muzzle. To ensure safe and effective use, please read and follow the safety instructions outlined in this guide.

General Safety Guidelines

- Always use the product in a safe and controlled environment.
- Keep the product out of reach of children and vulnerable individuals.
- Regularly inspect the product for any signs of damage or wear before use.
- Do not use the product for purposes other than those intended.
- If you notice any irregularities during use, stop immediately and assess the situation.
- Report any unsafe products or accidents to the appropriate authorities.

Specific Safety Precautions for Use

• Hazard Identification:

- The cutter is sharp and can cause injury if mishandled.
- Ensure that the cutter is securely attached before use to avoid accidents.

• Avoiding Hazards:

- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves.
- Use the cutter in a wellventilated area to avoid inhalation of metal shavings.
- Keep hands and other body parts away from the cutting area while in use.
- Ensure that the workpiece is securely clamped or held to prevent movement during cutting.

Instructions for Installation and Usage

• Installation:

1. Ensure that the cutter is clean and free from debris.
2. Attach the brass pilot securely to the cutter handle.
3. Verify that all components are tightly secured before proceeding.

• Usage:

1. Position the muzzle securely in a vice or suitable holding device.
2. Align the cutter at a 90degree angle to the muzzle.
3. Apply consistent, moderate pressure while turning the cutter to chamfer the muzzle.
4. Periodically check the progress and adjust pressure as needed.
5. After use, clean the cutter and pilot to remove any metal shavings or debris.

Disposal Instructions

- Dispose of any damaged or wornout components in accordance with local regulations.
- Do not dispose of the product in regular household waste. Instead, use designated recycling facilities for

metal products.

- Ensure that any sharp components are safely wrapped or contained to prevent injury during disposal.

Contact Information for Further Support

For any inquiries regarding safety or product performance, please refer to the manufacturer's contact information provided with your product packaging.

Thank you for following these safety instructions. Your attention to safety will ensure a positive experience with the 90° Muzzle Facing Cutter & Brass Pilot.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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