

# **STEEL ONE CALIBER SETS - BROWNELLS STEEL ONE CALIBER SET FITS .45 BP MUZZLE**

[Gunsmith Tools](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

## **Square Up & Chamfer Rifle & Handgun Muzzles - Steel Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one steel bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Brass One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)

NO IMAGE  
AVAILABLE

## Attributes

- Name: [BROWNELLS STEEL ONE CALIBER SET FITS .45 BP MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080591430
- Mfr. No.:
- Caliber: 45 Caliber (.451-.454)
- Degree: 45,90
- Material: Steel
- Delivery weight: 0.322kg
- UPC: 050806017559

## Item details

Made in USA

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# Safety Instruction Guide for STEEL ONE CALIBER SET

## Introduction

Thank you for choosing the STEEL ONE CALIBER SET by BROWNELLS. This product is designed for precision muzzle work on .45 caliber firearms. To ensure safe and effective use, please read and follow these safety instructions carefully.

## General Safety Guidelines

- Always read and understand all instructions before using the product.
- Ensure that the work area is clean and welllit to avoid accidents.
- Keep the product out of reach of children and unauthorized users.
- Use personal protective equipment (PPE) such as safety glasses and gloves while operating the tool.
- Regularly inspect the tools for any signs of damage or wear before use.
- Store the product in a secure location when not in use to prevent unauthorized access.

## Specific Safety Precautions for Use

- **Muzzle Safety:** Always ensure that the firearm is unloaded before using the cutter on the muzzle.
- **Proper Alignment:** When using the cutter, ensure that it is properly aligned with the muzzle to avoid injury or damage.
- **Pilot Use:** Use the interchangeable pilot that fits the cutter to maintain proper alignment and reduce the risk of accidents.
- **Avoid Excessive Force:** Do not apply excessive force while using the cutters to prevent breakage or injury.
- **Supervision:** If the product is being used by someone inexperienced, ensure that a knowledgeable person supervises the operation.

## Instructions for Installation and Usage

### 1. Setup:

- Select the appropriate cutter (90° facing cutter or 45° chamfering cutter) based on your needs.
- Attach the selected cutter to the handle securely.
- Choose the appropriate pilot for the caliber you are working with and attach it to the cutter.

### 2. Using the Cutter:

- Ensure that the firearm is secure and stable before beginning work.
- Position the cutter against the muzzle, ensuring proper alignment.
- Rotate the cutter gently to square the muzzle or chamfer the edges as needed.
- Check the progress frequently to ensure that the cutter is working correctly and adjust as necessary.

### 3. PostUse:

- Clean the cutter and handle after use to remove any debris or residue.
- Store all components in the provided polypropylene box for protection and organization.

## **Disposal Instructions**

- Dispose of any damaged or wornout components according to local regulations.
- Do not dispose of the product in regular household waste. Instead, check for local recycling programs or hazardous waste disposal options.

## **Contact Information for Further Support**

For any safety inquiries or concerns regarding the STEEL ONE CALIBER SET, please consult a qualified professional or your local regulatory authority.

## **Conclusion**

By following these safety instructions, you can ensure a safe and effective experience with the STEEL ONE CALIBER SET. Always prioritize safety and consult experts when in doubt. Thank you for your attention to these guidelines.

# About Us

## Brownells UK

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