

# STEEL ONE CALIBER SETS - STEEL ONE CALIBER SET FITS .41 MUZZLE

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

## **Square Up & Chamfer Rifle & Handgun Muzzles - Steel Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one steel bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Brass One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)

NO IMAGE  
AVAILABLE

## Attributes

- Name: [STEEL ONE CALIBER SET FITS .41 MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080591410
- Mfr. No.:
- Caliber: 41 Caliber (.410-.412)
- Degree: 45,90
- Material: Steel
- Delivery weight: 0.318kg
- UPC: 050806017542

## Item details

Made in USA

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# Safety Instruction Guide for STEEL ONE CALIBER SETS

## Introduction

Thank you for choosing the STEEL ONE CALIBER SETS. This product is designed to enhance your shooting experience by providing the necessary tools for muzzle maintenance and revolver cylinder chamfering. To ensure safe and effective use, please read this safety instruction guide carefully.

## General Safety Guidelines

- Always read and follow all instructions before using the product.
- Ensure that the product is used only for its intended purpose.
- Keep the product out of reach of children and pets.
- Store the product in a safe, dry place when not in use.
- Regularly inspect the product for any signs of wear or damage. Do not use a damaged product.
- If you experience any difficulties while using the product, stop using it immediately and seek assistance.

## Specific Safety Precautions for Use

- **Personal Protective Equipment (PPE):** Always wear appropriate safety gear, including safety glasses and gloves, when using the cutters.
- **Handling Cutters:** The cutters are sharp and can cause injury. Handle them with care and avoid direct contact with the cutting edges.
- **Work Surface:** Use the product on a stable and secure work surface to prevent accidents.
- **Alignment:** Ensure that the cutter is properly aligned with the bore or cylinder to avoid miscuts or damage.
- **Pilot Usage:** Use the interchangeable pilot to ensure that the cutter remains aligned during use. Purchase extra pilots for different calibers as needed.
- **Avoid Distractions:** Focus on your work and avoid distractions while using the product to ensure safe operation.

## Instructions for Installation and Usage

1. **Preparation:**
  - Gather all necessary tools and equipment before starting.
  - Ensure that the work area is clean and organized.
2. **Attaching the Cutter:**
  - Select the appropriate cutter for your task (facing cutter or chamfer cutter).
  - Attach the cutter to the handle securely.
3. **Using the Cutter:**
  - For the facing cutter, position the muzzle securely and apply even pressure while cutting to square the muzzle.
  - For the chamfer cutter, align it with the edge of the rifling or cylinder mouth and gently break the edges to create a clean exit.
4. **Using the Pilot:**
  - Insert the pilot into the bore or cylinder mouth before cutting to maintain proper alignment.
  - Ensure that the pilot fits snugly to prevent movement during use.
5. **Finishing Up:**
  - After use, clean the cutters and handle to remove any debris or residue.
  - Store the product in the polypropylene box provided to protect it from damage.

## **Disposal Instructions**

- Dispose of the product in accordance with local regulations for metal waste.
- Do not dispose of the product in regular household waste.
- If the product is damaged or no longer usable, ensure that sharp edges are safely covered or disposed of to prevent injury.

## **Contact Information for Further Support**

For any safety inquiries or additional support regarding the STEEL ONE CALIBER SETS, please refer to the EU contact point or your local distributor.

By following these guidelines, you can ensure a safe and effective experience with your STEEL ONE CALIBER SETS. Always prioritize safety and seek assistance if you are unsure about any aspect of the product's use. Thank you for your attention to safety!

# About Us

## Brownells Austria

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