

STEEL ONE CALIBER SETS - STEEL ONE CALIBER SET FITS .40/10MM MUZZLE

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

Square Up & Chamfer Rifle & Handgun Muzzles - Steel Bore Pilot

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one steel bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Brass One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



Attributes

- Name: [STEEL ONE CALIBER SET FITS .40/10MM MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080591400
- Mfr. No.:
- Caliber: 40/10 mm (.400-.401)
- Degree: 45,90
- Material: Steel
- Delivery weight: 0.318kg
- UPC: 050806017535

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for STEEL ONE CALIBER SETS](#)
- [About Us](#)

Safety Instruction Guide for STEEL ONE CALIBER SETS

Introduction

Thank you for choosing the STEEL ONE CALIBER SETS. This guide provides essential safety instructions and guidelines to ensure safe and effective use of the product. Please read this document carefully before using the product.

General Safety Guidelines

- Always handle the tools with care to prevent injuries.
- Ensure that the work area is clean and welllit to avoid accidents.
- Keep the tools out of reach of children and unauthorized users.
- Use personal protective equipment (PPE) such as safety glasses and gloves when operating the tools.
- Inspect the tools before each use for any damage or wear. Do not use damaged tools.
- Follow all instructions provided in this manual to ensure safe operation.
- Be aware of your surroundings and ensure that no one is within the vicinity when using the tools.

Specific Safety Precautions for Use

- **Muzzle Cutter Safety:**
 - Always ensure that the cutter is securely attached to the handle before use.
 - Do not place your fingers near the cutting area while the cutter is in operation.
- **Chamfering Cutter Safety:**
 - Use only on the specified calibers and follow the instructions for proper alignment.
 - Ensure that the cutter is properly aligned with the bore pilot to avoid accidents.
- **Pilot Safety:**
 - Use the interchangeable pilot only with the compatible cutter to maintain alignment and safety.
 - Inspect the pilot for wear before each use; replace if necessary.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials. Ensure that you have a clean, welllit workspace.
- Wear appropriate PPE before starting the installation or usage.

2. Attaching the Cutter:

- Select the appropriate cutter (facing or chamfering) based on your needs.
- Attach the cutter securely to the handle. Ensure it is locked in place.

3. Using the Facing Cutter:

- Position the muzzle securely in a vise or similar tool to prevent movement.
- Carefully lower the cutter onto the muzzle and apply steady pressure.
- Rotate the cutter in a smooth motion until the muzzle is squared off.

4. Using the Chamfering Cutter:

- Align the cutter with the edge of the bore or revolver cylinder mouth.
- Apply gentle pressure and rotate the cutter to chamfer the edges.

- Check the chamfer after each pass to ensure the desired finish.

5. Using the Pilot:

- Insert the pilot into the bore before using the cutter.
- Ensure that the pilot is aligned properly to maintain cutter stability.

6. Finishing Up:

- Once the operation is complete, carefully remove the cutter and pilot.
- Clean any debris from the tools and store them in the provided polypropylene box.

Disposal Instructions

- Dispose of any damaged or unusable tools in accordance with local regulations.
- Recycle materials where possible, including metal and plastic components.
- Do not dispose of tools in regular household waste.

Contact Information for Further Support

For safety inquiries or additional support regarding the STEEL ONE CALIBER SETS, please contact the manufacturer or your local distributor.

By following these safety instructions and guidelines, you will ensure a safe and effective experience with the STEEL ONE CALIBER SETS. Thank you for your attention to safety.

About Us

Brownells Austria

Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

www.brownells.at