

# **STEEL ONE CALIBER SETS - STEEL ONE CALIBER SET FITS .32-20 MUZZLE**

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

## **Square Up & Chamfer Rifle & Handgun Muzzles - Steel Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one steel bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

## Chamfering & Facing Combo Sets

[45° Cutter & Steel Pilot](#)

[Brass One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)

NO IMAGE  
AVAILABLE

## **Attributes**

- Name: [STEEL ONE CALIBER SET FITS .32-20 MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080591322
- Mfr. No.:
- Caliber: 32 Caliber (.312-.313)
- Degree: 45,90
- Material: Steel
- Delivery weight: 0.308kg
- UPC: 050806017467

## **Item details**

Made in USA

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# Safety Instruction Guide for STEEL ONE CALIBER SETS

## Introduction

Thank you for choosing the STEEL ONE CALIBER SETS. This product is designed for precision and efficiency in muzzle work. It is important to follow safety guidelines to ensure safe usage and to prevent accidents. This guide provides essential safety information, usage instructions, and disposal guidelines in compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Ensure that all tools are kept out of the reach of children and vulnerable individuals.
- Inspect the product before use to ensure it is in good condition and free from defects.
- Use the product only for its intended purpose as described in this manual.
- Wear appropriate personal protective equipment (PPE) such as safety goggles and gloves while using the product.
- Be aware of your surroundings and ensure that you have a clear workspace free from distractions.
- Report any unsafe conditions or incidents to the appropriate authorities.

## Specific Safety Precautions for Use

### • Cutter Safety:

- Always handle cutters with care to avoid cuts or injuries.
- Ensure that the cutter is properly secured before use.
- Do not attempt to modify or alter the cutters in any way.

### • Pilot Safety:

- Ensure the pilot is compatible with the cutter being used.
- Keep interchangeable pilots stored safely when not in use to prevent loss or damage.

### • Handle Safety:

- Check the handle for any signs of wear or damage before each use.
- Use the handle only as directed to maintain stability and control.

### • General Use:

- Do not exceed the recommended dimensions for cutters and pilots as specified in the product specifications.
- Avoid using excessive force when operating the tools to prevent breakage or accidents.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all necessary components: the facing cutter, chamfer cutter, handle, and pilot.
- Ensure your workspace is clean and organized.

### 2. Attaching the Pilot:

- Select the appropriate pilot for the caliber you intend to work with.
- Insert the pilot into the cutter and secure it firmly.

### **3. Using the Facing Cutter:**

- Position the cutter at a 90° angle to the muzzle.
- Turn the cutter gently to square the muzzle and avoid damaging the rifling.
- After use, clean the cutter to remove any debris.

### **4. Using the Chamfer Cutter:**

- Position the cutter at a 45° angle to chamfer the edges.
- Apply light pressure to break the edges of the rifling for a clean bullet exit.
- Clean the cutter after use.

### **5. Storage:**

- After use, disassemble the components and store them in the provided polypropylene box.
- Ensure all parts are dry and free from debris before storage.

## **Disposal Instructions**

- Dispose of the product and any components in accordance with local regulations.
- Do not dispose of the product in regular household waste.
- Consider recycling options for metal and plastic components where available.

## **Contact Information for Further Support**

For any safety inquiries or support regarding the STEEL ONE CALIBER SETS, please refer to the manufacturer's contact information provided with your product packaging.

This guide is designed to enhance your safety and ensure the proper use of your STEEL ONE CALIBER SETS. Always prioritize safety and stay informed about best practices. Thank you for your attention to these guidelines.

# About Us

## Brownells Austria

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