

# STEEL ONE CALIBER SETS - BROWNELLS STEEL ONE CALIBER SET FITS .311 MUZZLE

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## **Square Up & Chamfer Rifle & Handgun Muzzles - Steel Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one steel bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Brass One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



## Attributes

- Name: [BROWNELLS STEEL ONE CALIBER SET FITS .311 MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080591311
- Mfr. No.:
- Caliber: 303/7.7 mm (.311-.312)
- Degree: 45,90
- Material: Steel
- Delivery weight: 0.308kg
- UPC: 050806017443

## Item details

Made in USA

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# Safety Instruction Guide for STEEL ONE CALIBER SETS

## Introduction

Thank you for choosing the STEEL ONE CALIBER SET by BROWNELLS. This product is designed to assist in muzzle squaring and chamfering for various calibers. To ensure safe and effective use, please read this safety instruction guide carefully.

## General Safety Guidelines

- Always read and follow the manufacturer's instructions before using the product.
- Ensure that the product is suitable for the caliber you intend to work with.
- Keep the product out of reach of children and vulnerable individuals.
- Regularly inspect the product for any signs of damage or wear before each use.
- Use the product in a wellventilated area to avoid inhalation of metal shavings.
- Wear appropriate personal protective equipment (PPE) such as safety glasses and gloves while using the product.

## Specific Safety Precautions for Use

- Ensure that the cutter is securely attached to the handle before use.
- Do not attempt to modify or alter the product in any way.
- Use the product only for its intended purpose as described in the instructions.
- Avoid applying excessive force when using the cutters to prevent injury or damage.
- Always keep your hands and other body parts clear of the cutting area during operation.
- If you experience any discomfort or notice any issues while using the product, stop immediately and consult the instructions or seek assistance.

## Instructions for Installation and Usage

### 1. Preparation

- Gather all necessary tools and materials.
- Ensure that you have the correct caliber pilot for your intended use.

### 2. Attaching the Cutter

- Select the appropriate cutter (facing cutter or chamfer cutter).
- Insert the cutter into the handle until it is securely locked in place.

### 3. Using the Cutter

- Position the muzzle or revolver cylinder mouth securely.
- Align the cutter with the edge you wish to square or chamfer.
- Turn the handle slowly and steadily to perform the cutting action.
- Check frequently to ensure that the cut is even and as desired.

### 4. Switching Pilots

- If using a different caliber, remove the current pilot by unscrewing it from the cutter.
- Insert the new pilot and ensure it is secure before use.

### 5. PostUse Care

- Clean the cutters and handle after use to remove any metal shavings.
- Store the product in a safe and dry location, preferably in the provided polypropylene box.

## **Disposal Instructions**

- Dispose of any metal shavings and damaged parts in accordance with local waste disposal regulations.
- If the product is no longer usable, follow local guidelines for disposing of metal and plastic materials.

## **Contact Information for Further Support**

For inquiries regarding safety, usage, or support, please refer to the manufacturer's contact details included with your product packaging.

## **Conclusion**

By following these safety instructions, you can ensure a safe and effective experience with your STEEL ONE CALIBER SET. Remember to always prioritize safety and seek assistance if you are unsure about any aspect of using the product. Thank you for your attention and safe handling!

# About Us

## Brownells UK

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