

## **STEEL ONE CALIBER SETS - STEEL ONE CALIBER SET FITS 6.5MM/.264 MUZZLE**

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

### **Square Up & Chamfer Rifle & Handgun Muzzles - Steel Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one steel bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Brass One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



## Attributes

- Name: [STEEL ONE CALIBER SET FITS 6.5MM/.264 MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080591264
- Mfr. No.:
- Caliber: 264/6.5 mm (.264)
- Degree: 45,90
- Material: Steel
- Delivery weight: 0.304kg
- UPC: 050806017412

## Item details

Made in USA

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# Safety Instructions for STEEL ONE CALIBER SETS

## Introduction

Thank you for choosing the STEEL ONE CALIBER SET. This product is designed to provide you with the tools necessary for muzzle maintenance and enhancement. To ensure safe and effective use, please read this safety instruction guide carefully.

## General Safety Guidelines

- Always use the STEEL ONE CALIBER SET in accordance with the manufacturer's instructions.
- Ensure that the work area is clean and free from hazards before using the product.
- Keep the set out of reach of children and pets to prevent accidents.
- Inspect all components of the set for damage before use. Do not use damaged tools.
- Wear appropriate personal protective equipment (PPE), including safety glasses and gloves, while using the tools.
- Be aware of your surroundings and ensure no unauthorized persons are nearby during usage.

## Specific Safety Precautions for Use

- **Facing Cutter:**
  - Use only on materials for which it is designed.
  - Ensure the cutter is properly secured before use to prevent slippage.
  - Avoid applying excessive force; let the cutter do the work.
- **Chamfer Cutter:**
  - Use the chamfer cutter only on the intended surfaces.
  - Do not attempt to modify or alter the cutter in any way.
- **Handle:**
  - Ensure the handle is firmly attached to the cutter before use.
  - Do not use the handle with any other tools or cutters not specified by the manufacturer.
- **Pilot:**
  - Always ensure the pilot is compatible with the cutter being used.
  - Replace worn or damaged pilots immediately to maintain safety.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all components of the STEEL ONE CALIBER SET: facing cutter, chamfer cutter, handle, and pilot.
- Ensure your work area is welllit and organized.

### 2. Installing the Cutter:

- Select the appropriate cutter (facing or chamfer) based on your needs.
- Attach the cutter to the handle by aligning it with the handle's fitting and twisting it securely into place.

### 3. Using the Facing Cutter:

- Position the muzzle securely in a vice or stable surface.
- Align the cutter with the muzzle and apply gentle pressure while rotating the handle.
- Check the muzzle frequently to ensure it is being squared evenly.

#### **4. Using the Chamfer Cutter:**

- After facing, switch to the chamfer cutter if necessary.
- Align the cutter with the edge of the rifling or revolver cylinder mouth.
- Rotate the handle gently to create a chamfer; do not force the cutter.

#### **5. After Use:**

- Clean all components with a dry cloth to remove any debris.
- Store the set in its original packaging or a safe place to prevent damage.

## **Disposal Instructions**

- Dispose of the STEEL ONE CALIBER SET responsibly, following local regulations for metal and tool disposal.
- Do not dispose of any components in regular household waste.
- Consider recycling options for metal parts where applicable.

## **Contact Information for Further Support**

For any inquiries regarding the STEEL ONE CALIBER SET or to report safety concerns, please refer to the manufacturer's contact information provided with your product.

This safety instruction guide is designed to help you use the STEEL ONE CALIBER SET safely and effectively. Please keep this document for future reference.

# About Us

## Brownells Austria

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