

# STEEL ONE CALIBER SETS - STEEL ONE CALIBER SET FITS .20 MUZZLE

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

## **Square Up & Chamfer Rifle & Handgun Muzzles - Steel Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one steel bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Brass One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



## Attributes

- Name: [STEEL ONE CALIBER SET FITS .20 MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080591214
- Mfr. No.:
- Caliber: 20 Caliber (.204)
- Degree: 45,90
- Material: Steel
- Delivery weight: 0.299kg
- UPC: 050806017382

## Item details

Made in USA

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# Safety Instruction Guide for STEEL ONE CALIBER SETS

## Introduction

Thank you for purchasing the STEEL ONE CALIBER SETS. This guide provides essential safety instructions and guidelines to ensure the safe and effective use of this product. Please read this document carefully before use to understand how to operate the tools safely and responsibly.

## General Safety Guidelines

- Always use the product in accordance with the instructions provided.
- Ensure that the workspace is clean and welllit to prevent accidents.
- Keep the product out of the reach of children and vulnerable individuals.
- Inspect the tools for any damage before each use. Do not use damaged tools.
- Wear appropriate personal protective equipment (PPE) such as safety glasses and gloves during use.
- Be aware of your surroundings and ensure that no one is in the vicinity of your work area while using the tools.
- Report any unsafe products or accidents to the relevant authorities immediately.

## Specific Safety Precautions for Use

- **Facing Cutter:**
  - Ensure that the cutter is securely attached to the handle before use.
  - Always cut away from your body to avoid injury.
  - Do not apply excessive force while using the cutter; let the tool do the work.
- **Chamfer Cutter:**
  - Use the chamfer cutter only on suitable materials as specified in the product specifications.
  - Avoid using the cutter if it is dull or damaged; replace it as necessary.
- **Pilot:**
  - Ensure that the pilot is correctly aligned with the cutter to maintain accuracy and safety.
  - Do not attempt to use the pilot without the cutter attached.
- **General Precautions:**
  - Always store the tools in a safe, dry place when not in use.
  - Do not modify the tools in any way as this can compromise safety.

## Instructions for Installation and Usage

### Installation

#### 1. Attaching the Cutter:

- Select the appropriate cutter (facing or chamfer) based on your needs.
- Insert the cutter into the handle until it is firmly seated.
- Ensure that the cutter is securely locked in place.

## **2. Installing the Pilot:**

- Choose the correct pilot for the caliber you are working with.
- Insert the pilot into the cutter and ensure it is properly aligned.

## **Usage**

### **1. Preparing for Use:**

- Ensure that you have all necessary tools and materials ready.
- Set up your work area, ensuring it is free from distractions and hazards.

### **2. Using the Facing Cutter:**

- Position the muzzle securely in place.
- Slowly and steadily apply the cutter to the muzzle, ensuring that you maintain a 90° angle.
- Check your progress frequently to avoid overcutting.

### **3. Using the Chamfer Cutter:**

- Position the cylinder or material securely.
- Apply the cutter at a 45° angle to break the edges of the rifling or mouth.
- Make smooth, even passes for a clean finish.

### **4. PostUse:**

- Clean the tools after use to remove any debris or residue.
- Store the tools in their designated polypropylene box to protect them from damage.

## **Disposal Instructions**

- Dispose of any damaged or unusable tools in accordance with local waste disposal regulations.
- Do not dispose of tools in regular household waste if they contain hazardous materials.
- Check with local authorities for specific disposal guidelines for metal tools.

## **Contact Information for Further Support**

For any inquiries or support regarding the STEEL ONE CALIBER SETS, please reach out to your local retailer or manufacturer. Ensure that you have the product details available for a more efficient response.

Thank you for following these safety guidelines. Your cooperation helps ensure a safe and enjoyable experience with the STEEL ONE CALIBER SETS.

# About Us

## Brownells Austria

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