

STEEL ONE CALIBER SETS - STEEL ONE CALIBER SET FITS .22 RF MUZZLE (.213")

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

Square Up & Chamfer Rifle & Handgun Muzzles - Steel Bore Pilot

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one steel bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Brass One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



Attributes

- Name: [STEEL ONE CALIBER SET FITS .22 RF MUZZLE \(.213"\)](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080591213
- Mfr. No.:
- Caliber: 22 Caliber (.223-.224)
- Degree: 45,90
- Material: Steel
- Delivery weight: 0.304kg
- UPC: 050806017375

Item details

Made in USA

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Safety Instruction Guide for STEEL ONE CALIBER SETS

Introduction

The STEEL ONE CALIBER SET is designed for precision cutting and chamfering of firearm muzzles and revolver cylinder mouths. This guide provides essential safety instructions to ensure the safe use of this product, in compliance with the EU General Product Safety Regulation (GPSR).

General Safety Guidelines

- Always read and understand the instructions before using the product.
- Keep the product out of reach of children and vulnerable individuals.
- Ensure that the workspace is clean and free from clutter before use.
- Use personal protective equipment (PPE) such as safety glasses and gloves to protect against flying debris.
- Inspect the product before each use for any signs of damage or wear.
- Do not use the product for any purpose other than its intended use.
- Report any accidents or unsafe conditions to the appropriate authorities.

Specific Safety Precautions for Use

- **Cutting Tools:** The cutters are sharp. Handle with care to avoid cuts or injuries.
- **Alignment:** Ensure that the cutter is properly aligned before use to prevent accidents.
- **Workpiece Stability:** Secure the workpiece firmly to prevent movement during cutting.
- **Pilot Use:** Use the interchangeable pilot as instructed to maintain proper alignment and avoid damage to the cutter.
- **Cleaning:** Always clean the cutters and handle after use to prevent rust and maintain performance.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and equipment, including the STEEL ONE CALIBER SET, safety glasses, and gloves.
- Ensure the work area is welllit and free from distractions.

2. Installing the Cutter:

- Select the appropriate cutter (90° facing cutter or 45° chamfering cutter).
- Insert the cutter into the handle and tighten securely.

3. Using the Cutter:

- For muzzle squaring:
 - Position the cutter at the muzzle end of the barrel.
 - Apply gentle pressure and rotate the cutter to square the muzzle.
- For chamfering:
 - Position the 45° chamfering cutter at the edge of the rifling or revolver cylinder mouth.
 - Rotate the cutter to break the edges for a clean exit.

4. Using the Pilot:

- Select the correct pilot for the caliber being worked on.
- Insert the pilot into the bore of the firearm to ensure proper alignment.
- Proceed with cutting or chamfering as described.

5. PostUse Care:

- Remove the cutter from the handle and clean it with a soft cloth.
- Store the cutters, handle, and pilots in the provided polypropylene box to protect them from damage.

Disposal Instructions

- Dispose of any damaged or worn parts in accordance with local regulations.
- Do not dispose of the product in regular household waste; check for local recycling programs for metal and plastic components.

Contact Information for Further Support

For any safety inquiries or concerns regarding the STEEL ONE CALIBER SET, please contact your local distributor or refer to the manufacturer's website for assistance.

By following these guidelines, you can ensure safe and effective use of the STEEL ONE CALIBER SET. Always prioritize safety and consult professionals if you are unsure about any aspect of using this product.

About Us

Brownells Austria

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