

## **STEEL ONE CALIBER SETS - STEEL ONE CALIBER SET FITS .22 CENTERFIRE MUZZLE**

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

### **Square Up & Chamfer Rifle & Handgun Muzzles - Steel Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one steel bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Brass One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



## Attributes

- Name: [STEEL ONE CALIBER SET FITS .22 CENTERFIRE MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080591023
- Mfr. No.:
- Caliber: 22 Caliber (.223-.224)
- Degree: 45,90
- Material: Steel
- Delivery weight: 0.304kg
- UPC: 050806017313

## Item details

Made in USA

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# Safety Instruction Guide for STEEL ONE CALIBER SETS

## Introduction

Thank you for choosing the STEEL ONE CALIBER SET, designed to assist you in squaring and chamfering the muzzles of .22 centerfire firearms. This guide provides essential safety instructions to ensure the safe use and handling of the product. Please read this guide carefully before using the product.

## General Safety Guidelines

- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when using this product.
- Keep the product out of reach of children and unauthorized users.
- Ensure that the work area is clean and welllit to avoid accidents.
- Do not use the product for purposes other than those specified.
- Regularly inspect the product for signs of wear or damage before use.
- Do not attempt to modify the product in any way.
- If you experience any discomfort or notice any unusual behavior while using the product, stop using it immediately and consult a professional.

## Specific Safety Precautions for Use

- Ensure that the firearm is unloaded and safe before performing any work on the muzzle.
- Always use the appropriate pilot for the caliber you are working with to maintain proper alignment.
- Avoid applying excessive force when using the cutters to prevent damage to the product or injury to yourself.
- Store the product in its original packaging or a safe location when not in use to prevent accidental damage or injury.
- Dispose of any metal shavings or debris properly to avoid injury.

## Instructions for Installation and Usage

### Facing Cutter

1. Select the appropriate facing cutter based on your needs (90° cutter).
2. Attach the cutter to the handle securely.
3. Align the cutter with the muzzle of the firearm.
4. Rotate the handle gently to square the muzzle, applying light pressure.
5. Check the muzzle for any irregularities after cutting.

### Chamfer Cutter

1. Choose the 45° chamfering cutter for edge breaking.
2. Attach the chamfer cutter to the handle securely.
3. Position the cutter at the edge of the rifling or revolver cylinder mouth.
4. Rotate the handle gently to chamfer the edges, ensuring a clean bullet exit.
5. Inspect the chamfered area for smoothness and consistency.

### Pilot Usage

1. Select the appropriate pilot for the caliber you are working with.
2. Insert the pilot into the cutter before use.
3. Ensure the pilot is properly seated to maintain alignment during cutting.

## **Disposal Instructions**

- Dispose of any damaged or worn parts in accordance with local regulations.
- Do not dispose of the product in regular household waste. Instead, consult your local waste management authority for proper disposal methods.

## **Contact Information for Further Support**

For any inquiries regarding the safety and use of the STEEL ONE CALIBER SET, please refer to your local distributor or retailer for assistance.

## **Conclusion**

By following these safety instructions, you can ensure a safe and effective experience while using the STEEL ONE CALIBER SET. Always prioritize safety and consult professionals if you are uncertain about any aspect of the product's use. Thank you for your attention to these important guidelines.

# About Us

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