

## **STEEL ONE CALIBER SETS - BROWNELLS STEEL ONE CALIBER SET FITS .22 RF MUZZLE (.215")**

[Gunsmith Tools](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

### **Square Up & Chamfer Rifle & Handgun Muzzles - Steel Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one steel bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Brass One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



## Attributes

- Name: [BROWNELLS STEEL ONE CALIBER SET FITS .22 RF MUZZLE \(.215"\)](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080591022
- Mfr. No.:
- Caliber: 22 Caliber (.223-.224)
- Degree: 45,90
- Material: Steel
- Delivery weight: 0.304kg
- UPC: 050806017306

## Item details

Made in USA

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# Safety Instruction Guide for STEEL ONE CALIBER SETS BROWNELLS STEEL ONE CALIBER SET FITS .22 RF MUZZLE (.215")

## Introduction

Thank you for choosing the STEEL ONE CALIBER SET. This guide provides essential safety instructions to ensure the safe and effective use of the product. Please read this manual thoroughly before use to understand all safety precautions and proper usage instructions.

## General Safety Guidelines

- Ensure that the product is used only for its intended purpose.
- Always wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when using the product.
- Keep the product out of reach of children and vulnerable individuals.
- Regularly inspect the product for wear and damage. Do not use if any parts are damaged or worn out.
- Follow all local laws and regulations regarding the use of firearms and related accessories.

## Specific Safety Precautions for Use

- **Cutting Tools:** The cutters are sharp and can cause injury. Handle with care and always cut away from your body.
- **Alignment:** Ensure the cutter and pilot are properly aligned before use to avoid accidents and ensure effective operation.
- **Work Area:** Use the product in a welllit and clutterfree environment to minimize the risk of accidents.
- **Storage:** Store the product in its original packaging or a secure location to prevent accidental damage or injury.

## Instructions for Installation and Usage

- **Installation:**

1. Select the appropriate cutter and pilot for your caliber.
2. Attach the cutter to the handle securely.
3. Insert the pilot into the bore of the firearm to ensure proper alignment during cutting.

- **Usage:**

1. Place the muzzle of the firearm against a stable surface.
2. Ensure the firearm is unloaded and pointed in a safe direction.
3. With a firm grip, apply even pressure as you operate the cutter to square the muzzle or chamfer the edges.
4. Regularly check for alignment and adjust as necessary to maintain accuracy.
5. After use, clean the cutters and store them properly.

## Disposal Instructions

- Dispose of the product according to local regulations regarding metal and hazardous waste.
- Do not dispose of the product in regular household waste.
- If any parts are damaged, ensure they are disposed of properly to avoid injury.

## **Contact Information for Further Support**

For any safety inquiries or additional support, please reach out to your local distributor or refer to the manufacturer's website for contact information.

## **Conclusion**

By following these safety instructions, you can ensure a safe and effective experience with the STEEL ONE CALIBER SET. Always prioritize safety and be aware of your surroundings while using the product. Thank you for your attention to these important guidelines.

# About Us

## Brownells UK

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